ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	**Sika Deutschland GmbH**
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-SIK-20210140-IBA1-EN
Issue date	14/09/2021
Valid to	13/09/2026

Sikaplan® G

Sika Deutschland GmbH

Institut Bauen und Umwelt e.V.

www.ibu-epd.com | https://epd-online.com

ECO PLATFORM EPD EN 15804 VERIFIED

1. General Information

Sika Deutschland GmbH

Programme holder
IBU – Institut Bauen und Umwelt e.V.
Panoramastr. 1
10178 Berlin
Germany

Declaration number
EPD-SIK-20210140-IBA1-EN

This declaration is based on the product category rules:
Plastic and elastomer roofing and sealing sheet systems, 11.2017
(PCR checked and approved by the SVR)

Issue date
14/09/2021

Valid to
13/09/2026

Dipl. Ing. Hans Peters
(chairman of Institut Bauen und Umwelt e.V.)

Dr. Alexander Röder
(Managing Director Institut Bauen und Umwelt e.V.))

Sikaplan® G

Owner of the declaration
Sika Deutschland GmbH
Kornwestheimer Straße 103-107
70439 Stuttgart
Germany

Declared product / declared unit
1 m² Sikaplan® G polymeric waterproofing membrane

Scope:
This document applies to Sikaplan® G polymeric waterproofing membrane in the thicknesses 1.5, 1.8, 2.0 and 2,4 mm manufactured by Sika Trocal GmbH in 53840 Troisdorf, Germany.

The EPD covers the production of the waterproofing membrane, the transport of the product to the building site, the installation of the waterproofing membrane, disposal, and potentials and loads outside the system boundary. The model was developed on the basis of production data from the year 2020 by Sika Technology AG for the thickness 1.5 mm.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of *EN 15804+A2*. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard *EN 15804* serves as the core PCR
Independent verification of the declaration and data according to *ISO 14025:2010*
☐ internally ☒ externally

Dr.-Ing. Andreas Ciroth
(Independent verifier)

2. Product

2.1 Product description/Product definition

Sikaplan® G is multi-layer synthetic waterproofing sheet based on polyvinyl chloride (PVC) with embedded polyester mesh reinforcing (DE/E1 PVC-P-NB-V-PG).
Sikaplan® G waterproofing sheets are available in these thicknesses: 1.5 mm (G-15), 1.8 mm (G-18), 2.0 mm (G-20), and 2.4 mm (G-24).
For the calculation of the life cycle assessment no average values were taken for the various thicknesses of Sikaplan® G waterproofing sheets. Rather, all values given apply to Sikaplan G-15; a formula for individually calculating values for other thicknesses is given in Chapter 5.

Placement of the product on the market in the EU/EFTA (except for Switzerland) is subject to *Regulation (EU) No. 305/2011* (CPR). The product requires a Declaration of Performance in accordance with the harmonised standard *EN 13956:2012* "Flexible sheets for waterproofing" and the CE marking. Application is subject to the regulations of each specific country; in Germany the application standard *DIN SPEC 20000-201*.

2.2 Application

Sikaplan® G waterproofing sheets are used mainly for waterproofing flat roofs. The sheets can be loose laid on roofs with a slope ≤ 20° and mechanically fastened.

2.3 Technical Data

Construction-Relevant Technical Data

Name	Value	Unit
Waterproof as per EN 1928	passed	-

Waterproof as per DIN SPEC 20000-201 / EN 1928	400	-
Tensile strain performance as per EN 12311-2	≥ 15	%
Peel resistance of the seam joint as per EN 12316-2	≥ 300	N/50mm
Shear resistance of the seam joint as per EN 12317-2	≥ 600	N/50mm
Shear resistance of the seam joint as per DIN SPEC 20000-201 / EN 12317-2	Tear outside seam joint	-
Tear propagation resistance as per EN 12310-2	≥ 150	N
Artificial ageing as per EN 1297	passed (> 5000 hrs)	-
Dimensional stability as per EN 1107-2	≤ 0,5	%
Folding in the cold as per EN 495-5	≤ -25	°C
Bitumen compatibility as per EN 1548	not required	-
Resistance to root penetration (for green roofs) as per EN 13948 or FLL method	not required	-

Performance values of the product in accordance with the Declaration of Performance in relation to its essential characteristics as defined by *EN 13956:2012*, Flexible sheets for waterproofing.

2.4 Delivery status

The products are delivered palletised; product format varies according to material thickness:

- **Sikaplan® G-15:** 20 m x 2 m, 20 m x 1.54 m, or 20 m x 1 m
- **Sikaplan® G-18:** 15 m x 2 m, 20 m x 1.54 m, or 15 m x 1 m
- **Sikaplan® G-20:** 15 m x 2 m, 20 m x 1.54 m, or 15 m x 1 m
- **Sikaplan® G-24:** 15 m x 2 m, or 15 m x 1.54 m

2.5 Base materials/Ancillary materials

The base materials and ancillary materials of Sikaplan® G polymeric waterproofing membrane are:

- Polyvinyl chloride (PVC): 50–70 %
- Plasticiser (Phthalate plasticiser): 34–40 %
- Stabilisers (UV/heat): 0–2 %
- Carrier/reinforcing material, embedded (polyester mesh): 1–3 %
- Colorant (pigments): 0–8 %

The product/material/at least one sub-product contains substances on the *Candidate List* (date 03.12.2018) exceeding 0.1 mass-%: no

The product/material/at least one sub-product contains further CMR substances (carcinogenic mutagenic reprotoxic) of Category 1A or 1B that do not appear on the Candidate List exceeding 0.1 mass-% in at least one sub-product: no

Biocidal products have been added to this construction product or it has been treated with biocidal products (the product is a treated product as defined by the *Biocidal Products Regulation (EU) No. 528/2012*): no

2.6 Manufacture

Sikaplan® G polymeric waterproofing sheets are manufactured in the following steps:

- Dosing of the various raw materials and plastifi-cation of the mixture in an extruder
- Rolling the melt into sheets by calendar processing and cooling and reeling the sheets
- Heat fusing the top and bottom layers (including the polyester mesh embedded on the calendar) on a lamination machine
- Trimming the sheets and winding them onto cardboard spools made of recycled paper
- Wrapping the rolls in polyethylene (PE) stretch film, palletising

The Troisdorf plant maintains *ISO 9001* and *ISO 50001* certified quality and energy management systems.

A second production facility for Sikaplan® G polymeric waterproofing membrane is located in 3186 Düdingen, Switzerland. The waterproofing membrane for the German market normally comes from the Troisdorf plant, to which the data in this EPD corresponds.

2.7 Environment and health during manufacturing

The Troisdorf plant maintains an *ISO 14001* certified environmental management system.

2.8 Product processing/Installation

Sikaplan® G polymeric waterproofing sheets are loose laid with mechanical fastening for unballasted roofs with a slope up to 20°. Seams between sheets are hot-air welded; linear fastening is recommended.

In principle, the current product data sheet available at **www.sika.com** for each product should be observed.

2.9 Packaging

The rolls of polymeric waterproofing sheets are wrapped in PE stretch foil and shipped on pallets. The cardboard spools are made of recycled paper. The packaging materials can be sorted and collected for recycling.

2.10 Condition of use

Professionally installed and properly used, the condition of Sikaplan® G polymeric waterproofing membrane remains unchanged throughout its service life. This was confirmed in 2019 by the external study *Sika Waterproofing Membranes – Sikaplan G and VG Mechanically Fastened Membranes*.

2.11 Environment and health during use

The product contains no substances that are released during normal use. Neither the environment nor the health of users is negatively affected during the

product's service life. No environmental emissions are known to occur.

2.12 Reference service life

The reference service life of Sikaplan® G polymeric waterproofing membrane is at least 35 years.
Based on the study *Sika Waterproofing Membranes – Sikaplan G and VG Mechanically Fastened Membranes* from 2019, experience to date with Sikaplan® polymeric waterproofing membrane indicates that a service life of over 35 years can be expected, provided the standard requirements and the application and maintenance recommendations are observed.

This conclusion reflects the high resistance to weathering and ageing of the product when properly used.

Dieses Ergebnis spiegelt somit die hohe Witterungs- und Alterungsbeständigkeit des Produktes bei bestimmungsgemäßer Anwendung wider.

2.13 Extraordinary effects

Fire
Sikaplan® G polymeric waterproofing membrane is classified in Construction Product Class E, as defined by *EN 13501-1*.

Brandschutz

Name	Value
Building material class	E
Burning droplets	-
Smoke gas development	-

Water
No environmental impact is known due to water exposure of installed Sikaplan® G polymeric waterproofing membrane.

Mechanical destruction
Sikaplan® G polymeric waterproofing membrane possesses good mechanical strength and is highly robust. No environmental impact is known to result from unexpected mechanical damage.

2.14 Re-use phase

At the end of the service life or when roofing sheets must be replaced, Sikaplan® G waterproofing sheets can be selectively removed and recycled. This allows a closed-loop material cycle and increasingly greater material recovery from used polymeric waterproofing membranes.
Sika Deutschland GmbH is affiliated with Roofcollect, the recycling system for polymeric roofing and waterproofing membranes.

2.15 Disposal

To close the material cycle, Sikaplan® G polymeric waterproofing membranes should be recycled. The used waterproofing sheets can be removed, cleaned, and ground in a shredding plant. The reclaimed material thus obtained can be kept within the material cycle, e.g. by incorporating it into the manufacture of protective membranes. If the waterproofing sheets cannot be recycled, they should be used for their calorific value.
Sikaplan® G polymeric waterproofing membrane can be classified under Waste Code 170213 as defined by the *European Waste Catalogue*.

2.16 Further information

More information about the company and its products is available on the internet at **www.sika.com**.
Detailed information on the polymeric waterproofing membranes is available
at **www.sika.com/en/construction/roof-systems/single-ply-roof-membrane.html.**

3. LCA: Calculation rules

3.1 Declared Unit

This declaration applies to 1 m2 of Sikaplan® G polymeric waterproofing membrane, thickness 1.5 mm. A formula is given for independent calculation of the values for other thicknesses.

Declared Unit

Name	Value	Unit
Declared unit	1	m^2
Grammage	1.8	kg/m^2
Type of sealing	Hot-air weld	-
conversion factor [Mass/Declared Unit] for 1kg	0.55556	-
Layer thickness	0.0015	m

3.2 System boundary

Type of EPD: Cradle to gate with options

The system boundary of the EPD follows the modular construction system described by *EN 15804*. The LCA takes into account the following modules:

- A1-A3: Extraction, processing, and transport of raw materials (e.g. polymers, pigments, processing aids, stabilisers, fillers, flame retardants, and carrier materials) used for the production of intermediate products and the waterproofing membrane and the packaging materials used to package the waterproofing membranes, such as wooden pallets, cardboard, and PE film, for transport to the plant. Waste processing of production waste (edge trim), which occurs during the production of the waterproofing membrane.
- A4: Transport of the waterproofing membrane to the building site
- A5: Installation of the waterproofing membrane into the building by means of hot-air welding (including welding energy and water consumption), disposal or material recycling of packaging and membrane scrap
- C1: Manual deconstruction and removal of the waterproofing membrane (recovery)

- C2: Transport of the recovered waterproofing membrane to waste-processing facility
- C3: Processing of the recovered waterproofing membrane for material recycling (Scenario 1 - C3/1) or thermal energy recovery (Scenario 2 - C3/2)
- C4: Disposal of the recovered waterproofing membrane in landfill
- D: Benefits for reuse, recovery, and/or recycling (through thermal recovery and material recycling of the polymeric waterproofing membranes and reuse of the wooden pallets)

3.3 Estimates and assumptions

Various stabilisers and pigments were valued with a general chemical data set (conservative approach). The percentage by mass is < 1 %.

At the end of life, either material recycling of 100% (Scenario 1) or thermal energy recovery of 100% (Scenario 2) is assumed.

3.4 Cut-off criteria

The foreground system was modelled entirely, except for the production machinery, equipment, and other infrastructure.

3.5 Background data

The underlying data were extracted from the databases of *GaBi 10* software and *ecoinvent Version 3.6*.

3.6 Data quality

The overall quality of the data was assessed as good, taking into account the temporal, geographic, and technical coverage as well as completeness and plausibility. The primary data for the accounting of the production processes originate from the year 2020 and were collected directly at the plants. All underlying data sets are less than 10 years old.

3.7 Period under review

The period of study is the year 2020 (1 January – 31 December 2020).

3.8 Allocation

Mass allocation was applied for the production. Production waste that was reclaimed and reused internally and energy gained from incineration of production waste have been simulated as closed-loop recycling in Modules A1–A3. The material used for the manufacturing of the product and the production waste are of the same quality.

Regarding thermal energy recovery of production waste, benefits for electricity and thermal energy were calculated input-specifically, taking into account the elementary composition and the calorific value.

Regarding material recycling of the reclaimed polymeric waterproofing sheets and the installation scrap, the amount of recyclable membrane was treated as a corresponding polypropylene benefit adjusted with a downgrade.

Benefits for the disposal of packaging, scrap, and roofing membrane are credited in Module D. This also applies to the reuse of wooden pallets.

3.9 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

The underlying data were extracted from the databases of *GaBi 10* software and *ecoinvent Version 3.6*.

4. LCA: Scenarios and additional technical information

Characteristic product properties
Information on biogenic Carbon

Information describing biogenic carbon content at the plant gate

Name	Value	Unit
Biogenic Carbon Content in product	ND	kg C
Biogenic Carbon Content in accompanying packaging	0.0483	kg C

The following technical information serves as a basis for the declared modules or can be used for the development of specific scenarios in the context of a building assessment.

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel	0.0065	l/100km
Transport distance	400	km
Capacity utilisation (including empty runs)	61	%
Gross density of products transported	1200	kg/m³
Volume utilisation factor	100	%

Installation into the building (A5)

Name	Value	Unit
Auxiliary	-	kg
Water consumption	-	m³
Other resources	-	kg
Electricity consumption	0,016	kWh/m²
Other energy carriers	-	MJ
Material loss (membrane)	2	%
Overlaps (membrane)	6	%
Output substances following waste treatment on site	-	kg
Dust in the air	-	kg
VOC in the air	-	kg

End-of-life stage (C1-C4)

For modelling the end-of-life stage, two different scenarios are calculated, each of which represents a

100% scenario but also allows pro rata calculation (e.g. Scenario 1 = 80 % / Scenario 2 = 20 %).

Name	Value	Unit
For material recycling (Scenario 1: C1, C2/1, C3/1, C4)	100	%
Transport to material recycling facility (Scenario 1: C1, C2/1, C3/1, C4)	350	km
For energy recovery (Scenario 2: C1, C2/2, C3/2, C4)	100	%
Transport to energy recovery facility (Scenario 2: C1, C2/2, C3/2, C4)	50	km

5. LCA: Results

The results displayed below apply to Sikaplan® G-15. To calculate results for other thicknesses, please use this formula:

Ix = ((x+0.04)/1.54) I1.5

[Ix = the unknown parameter value for Sikaplan® G products with a thickness of "x" mm (e.g. 2.0 mm)]
In the end-of-life stage and in Module D two scenarios were calculated:
Scenario 1 (C2/1, C3/1, D/1) describes the impacts with 100 % material recycling, whereas Scenario 2 (C2/2, C3/2, D/2) describes the impacts with 100 % thermal energy recovery.
Important note:
EP-freshwater: This indicator was calculated as "kg P-eq" in accordance with the characterisation model (EUTREND model, Struijs et al., 2009b, as implemented in ReCiPe; http://eplca.jrc.ec.europa.eu/LCDN/developerEF.xhtml).

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE							END OF LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	**A2**	**A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
X	X	X	X	X	ND	ND	MNR	MNR	MNR	ND	ND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 m² Sikaplan® G-15

Core Indicator	Unit	A1-A3	A4	A5	C1	C2/1	C2/2	C3/1	C3/2	C4	D/1	D/2
GWP-total	[kg CO_2-Eq.]	4.62E+0	5.99E-2	6.22E-1	0.00E+0	5.33E-3	7.62E-4	2.62E-1	4.95E+0	0.00E+0	-3.47E+0	-1.46E+0
GWP-fossil	[kg CO_2-Eq.]	4.78E+0	5.95E-2	4.96E-1	0.00E+0	7.22E-3	1.03E-3	2.58E-1	4.95E+0	0.00E+0	-3.44E+0	-1.45E+0
GWP-biogenic	[kg CO_2-Eq.]	-2.22E-1	3.18E-5	1.20E-1	0.00E+0	-2.31E-3	-3.29E-4	3.41E-3	1.32E-3	0.00E+0	-2.90E-2	-1.20E-2
GWP-luluc	[kg CO_2-Eq.]	6.24E-2	3.67E-4	5.06E-3	0.00E+0	4.15E-4	5.93E-5	2.43E-4	1.11E-3	0.00E+0	-4.47E-3	-2.04E-3
ODP	[kg CFC11-Eq.]	3.16E-9	1.49E-17	2.53E-10	0.00E+0	6.48E-18	9.25E-19	3.23E-15	7.92E-15	0.00E+0	-2.15E-10	-2.70E-14
AP	[mol H^+-Eq.]	7.67E-3	1.50E-4	6.92E-4	0.00E+0	2.98E-5	4.26E-6	2.17E-4	1.34E-3	0.00E+0	-5.21E-3	-1.54E-3
EP-freshwater	[kg PO_4-Eq.]	3.64E-5	1.18E-7	2.97E-6	0.00E+0	1.50E-7	2.15E-8	4.03E-7	1.22E-6	0.00E+0	-7.45E-6	-3.36E-6
EP-marine	[kg N-Eq.]	2.48E-3	4.14E-5	2.23E-4	0.00E+0	5.70E-6	8.14E-7	7.72E-5	4.49E-4	0.00E+0	-1.73E-3	-5.51E-4
EP-terrestrial	[mol N-Eq.]	2.62E-2	4.70E-4	2.40E-3	0.00E+0	7.63E-5	1.09E-5	8.37E-4	5.54E-3	0.00E+0	-1.90E-2	-5.86E-3
POCP	[kg NMVOC-Eq.]	1.30E-2	1.15E-4	1.11E-3	0.00E+0	2.27E-5	3.25E-6	1.91E-4	1.30E-3	0.00E+0	-9.02E-3	-1.44E-3
ADPE	[kg Sb-Eq.]	5.50E-6	5.05E-9	4.45E-7	0.00E+0	3.86E-9	5.51E-10	3.89E-8	1.13E-7	0.00E+0	-6.61E-7	-3.75E-7
ADPF	[MJ]	1.13E+2	7.89E-1	9.43E+0	0.00E+0	6.75E-1	9.64E-2	1.24E+0	9.16E+0	0.00E+0	-8.50E+1	-2.15E+1
WDP	[m^3 world-Eq deprived]	-3.92E-3	2.26E-4	2.41E-2	0.00E+0	4.40E-4	6.29E-5	1.70E-2	3.81E-1	0.00E+0	2.13E-1	-1.75E-2

Caption	GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m² Sikaplan® G-15

Indicator	Unit	A1-A3	A4	A5	C1	C2/1	C2/2	C3/1	C3/2	C4	D/1	D/2
PERE	[MJ]	1.16E+1	4.41E-2	2.66E-1	0.00E+0	3.77E-2	5.38E-3	7.84E-1	2.04E+0	0.00E+0	-8.92E+0	-6.53E+0
PERM	[MJ]	2.47E+0	0.00E+0	-1.16E-1	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
PERT	[MJ]	1.41E+1	4.41E-2	1.49E-1	0.00E+0	3.77E-2	5.38E-3	7.84E-1	2.04E+0	0.00E+0	-8.92E+0	-6.53E+0
PENRE	[MJ]	8.40E+1	7.89E-1	6.37E+0	0.00E+0	6.76E-1	9.65E-2	4.18E+1	4.97E+1	0.00E+0	-8.50E+1	-2.15E+1
PENRM	[MJ]	2.89E+1	0.00E+0	3.05E+0	0.00E+0	0.00E+0	0.00E+0	-4.05E+1	-4.05E+1	0.00E+0	0.00E+0	0.00E+0
PENRT	[MJ]	1.13E+2	7.89E-1	9.43E+0	0.00E+0	6.76E-1	9.65E-2	1.24E+0	9.16E+0	0.00E+0	-8.50E+1	-2.15E+1
SM	[kg]	7.11E-2	0.00E+0	5.69E-3	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	-1.81E+0	0.00E+0
RSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
NRSF	[MJ]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
FW	[m^3]	2.27E-2	3.93E-5	2.44E-3	0.00E+0	4.31E-5	6.16E-6	7.19E-4	9.97E-3	0.00E+0	-1.36E-2	-3.10E-3

Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 m² Sikaplan® G-15

Indicator	Unit	A1-A3	A4	A5	C1	C2/1	C2/2	C3/1	C3/2	C4	D/1	D/2
HWD	[kg]	1.01E-6	3.19E-11	8.08E-8	0.00E+0	3.40E-11	4.86E-12	4.42E-10	1.63E-9	0.00E+0	-1.69E-6	-6.91E-9
NHWD	[kg]	5.59E-2	1.25E-4	6.42E-2	0.00E+0	1.00E-4	1.43E-5	1.74E-2	3.03E+0	0.00E+0	-3.87E-2	-1.14E-2
RWD	[kg]	1.78E-3	7.61E-7	1.65E-4	0.00E+0	8.17E-7	1.17E-7	9.74E-5	2.69E-4	0.00E+0	-1.55E-3	-8.02E-4
CRU	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MFR	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	1.81E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
MER	[kg]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
EEE	[MJ]	0.00E+0	0.00E+0	3.14E-1	0.00E+0	0.00E+0	0.00E+0	1.34E-1	4.99E+0	0.00E+0	0.00E+0	0.00E+0
EET	[MJ]	0.00E+0	0.00E+0	5.68E-1	0.00E+0	0.00E+0	0.00E+0	2.51E-1	9.09E+0	0.00E+0	0.00E+0	0.00E+0

Caption	HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

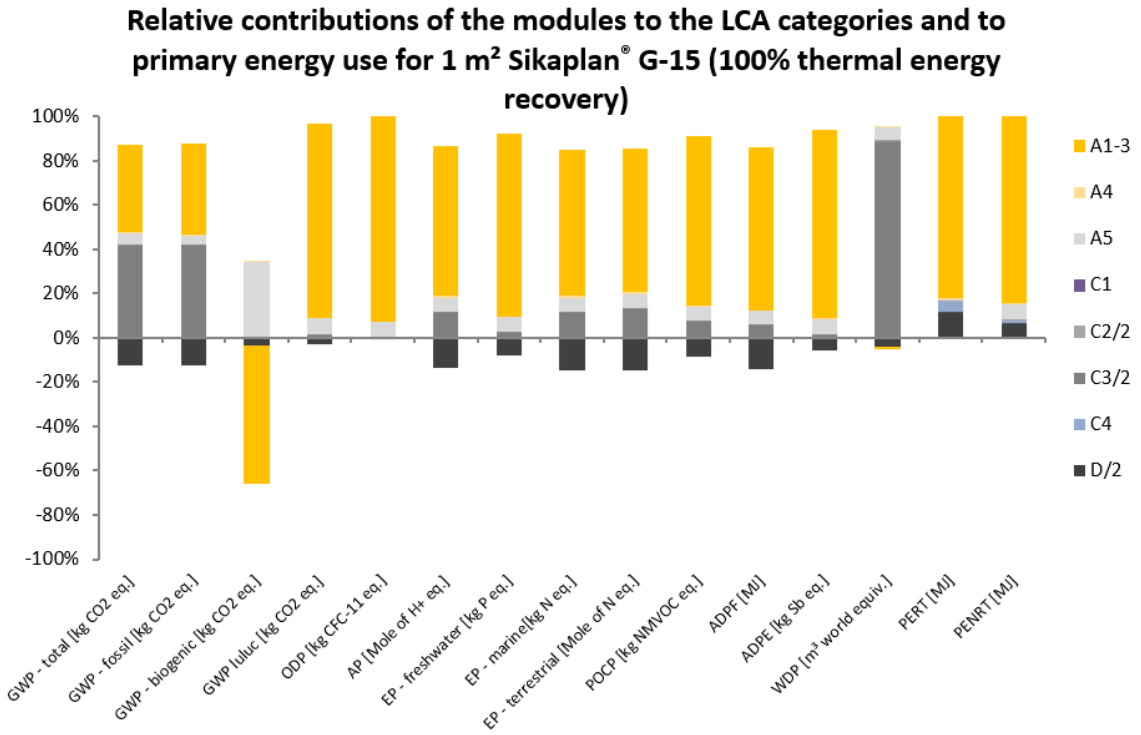
RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 m² Sikaplan® G-15

Indicator	Unit	A1-A3	A4	A5	C1	C2/1	C2/2	C3/1	C3/2	C4	D/1	D/2
PM	[Disease Incidence]	5.15E+1	6.52E-1	4.38E+0	0.00E+0	4.88E-1	6.97E-2	4.81E-1	7.50E+0	0.00E+0	-4.22E+1	-3.87E+0
IRP	[kBq U235-Eq.]	1.97E-9	1.29E-11	1.67E-10	0.00E+0	9.84E-12	1.41E-12	2.01E-11	3.01E-10	0.00E+0	-1.21E-9	-2.46E-10
ETP-fw	[CTUe]	1.49E-7	6.35E-10	1.27E-8	0.00E+0	5.01E-10	7.16E-11	9.28E-10	3.19E-8	0.00E+0	-5.06E-8	-1.23E-8
HTP-c	[CTUh]	3.16E+1	2.37E-1	2.63E+0	0.00E+0	2.32E-1	3.31E-2	6.18E-1	2.01E+0	0.00E+0	-7.53E+0	-5.11E+0
HTP-nc	[CTUh]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0
SQP	[-]	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0	0.00E+0

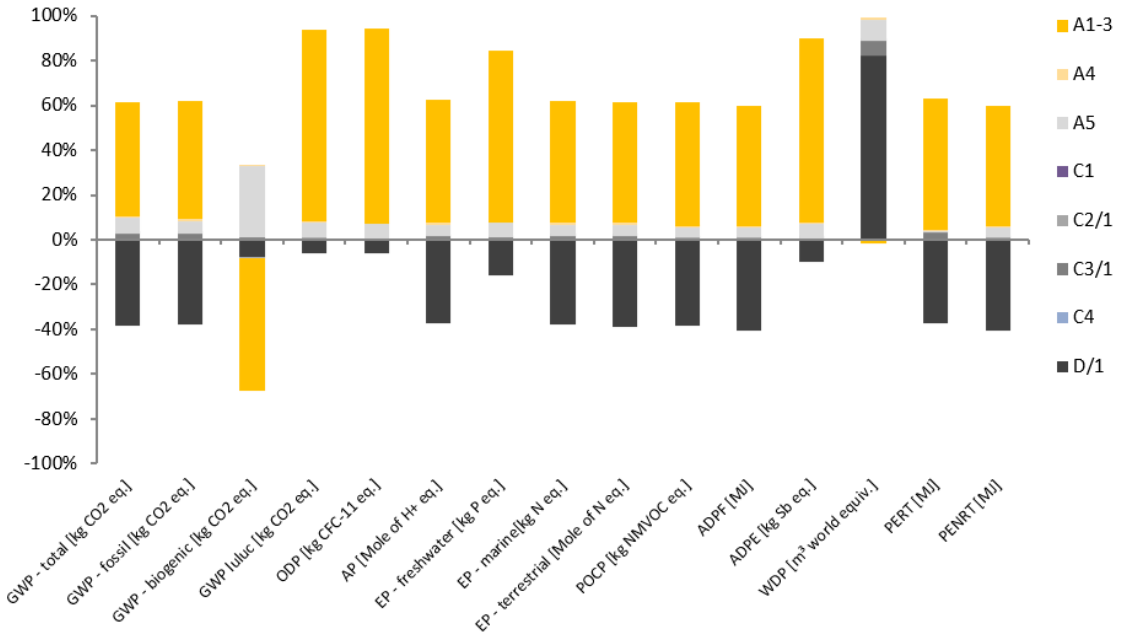
Caption	PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

6. LCA: Interpretation

The following charts show the relative contributions of the different modules to the various LCA categories and to primary energy use in a dominance analysis.



Relative contributions of the modules to the LCA categories and to primary energy use for 1 m² Sikaplan® G-15 (100% material recycling)



The product stage (Modules A1–A3) has by far the greatest impact on nearly all of the indicators. Only Global Warming Potential (GWP-total) in Scenario 2 is also significantly affected by the greenhouse gases from thermal energy recovery (C3). For this reason, the following interpretation examines the product stage more closely.

Indicators of the inventory analysis:
The largest contributor to Use of Renewable Primary Energy Resources (PERT) is production of the pre-product (72 %), followed by packaging (15 %) and the manufacturing process (13 %). Regarding the raw materials, the production of polymers and plasticisers (85 %) has the greatest impact on the Use of Non-Renewable Primary Energy Resources (PENRT), whereas the influence of the production process (electrical energy) amounts to 3 %.

Indicators of the impact assessment:
The dominant influence of pre-product manufacturing is evident in all impact categories and accounts for more than 92 % across all impact categories. The exceptions are Biogenic Global Warming Potential (GWP-biogenic), Ozone Depletion Potential (ODP), and Eutrophication Potential (EP-freshwater). For GWP-biogenic, the main contributors are packaging (74 %) and pre-product manufacturing (27 %). For ODP, the main contributors are pre-product production (60 %) and packaging (40 %). For EP-freshwater, the main contributors are pre-product production (76%) and packaging (21%).

Within pre-product production, PVC polymers play a dominant role with regard to the GWP-total (43 %), Acidification Potential (AP) (41%), EP-marine (42%), EP-terrestrial (44%), Formation Potential of Tropospheric Ozone (POCP) (41 %), and Abiotic Depletion Potential for Fossil Resources (ADPF) (40 %). Plasticisers play a dominant role with regard to GWP-total (36 %), POCP (41 %), and ADPF (41 %). The stabilisers play a dominant role in terms of ODP (90 %), EP-freshwater (63 %), and Abiotic Depletion Potential for Non-Fossil Resources (ADPE) (86 %). The pigments mainly influence Water Depletion Potential (WDP) (74 %).

The raw materials with the greatest impact also have the largest mass percentages in the polymeric membrane: PVC polymers and plasticisers. Stabilisers and pigments also contribute to the impact in some categories, although they are present in smaller percentages in the product.

Electricity consumption has the greatest impact in the production process of the waterproofing membrane. The production process is the largest contributor to GWP-total (6 %), AP (4 %), and EP-marine / -terrestrial (4 %).

7. Requisite evidence

No requisite evidence is required for Sikaplan® G polymeric waterproofing membrane.

8. References

IBU 2016

IBU (2016) General Guidelines for the EPD Programme of the Institut Bauen und Umwelt e.V.

(IBU). Version 1.1, Institut Bauen und Umwelt e.V., Berlin.

ISO 14025
DIN EN ISO 14025:2011-10: Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

EN 15804
EN 15804:2012+A2 2019: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

PCR Part B
Product Category Rules for Construction Products, Part B: PCR Guidance for construction-related products and services in the construction product group Plastic and elastomer roofing and sealing sheet systems. Institut Bauen und Umwelt e.V. (publ.), 2017.

PCR Part A
Product Category Rules for Construction Products, Part A: PCR Calculation Rules for Life Cycle Assessment and Requirements for the Background Report, Version 1.6, Institut Bauen und Umwelt e.V. (publ.), 2017.

Regulation (EU) 305/2011
Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 on the establishment of harmonised conditions for the marketing of building products and the repealing of Council Directive 89/106/EEC (EEA-relevant text).

EN 13956
DIN EN 13956:2012, Flexible sheets for waterproofing - Plastic and rubber sheets for roof waterproofing - Definitions and characteristics.

DIN SPEC 20000-201
DIN SPEC 20000-201:2018, Use of building products in construction works - Part 201: Adaption standard for flexible sheets for waterproofing according to European standards for the use as waterproofing of roofs.

EN 1928
DIN EN 1928:2000-07, Flexible sheets for waterproofing - Bitumen, plastic and rubber sheets for roof waterproofing - Determination of watertightness.

EN 12311-2
DIN EN 12311-2:2010, Flexible sheets for waterproofing - Determination of tensile properties - Part 2: Plastic and rubber sheets for roof waterproofing.

EN 12316-2:
DIN EN 12316-2:2013, Flexible sheets for waterproofing - Determination of peel resistance of joints - Part 2: Plastic and rubber sheets for roof waterproofing.

EN 12317-2:
DIN EN 12317-2:2010, Flexible sheets for waterproofing - Determination of shear resistance of joints - Part 2: Plastic and rubber sheets for roof waterproofing.

EN 12310-2
DIN EN 12310-2:2000, Flexible sheets for waterproofing - Determination of resistance to tearing - Part 2: Plastic and rubber sheets for roof waterproofing.

EN 1297
DIN EN 1297:2004, Flexible sheets for waterproofing - Bitumen, plastic and rubber sheets for roof waterproofing - Method of artificial ageing by long term exposure to the combination of UV radiation, elevated temperature and water.

EN 1107-2:
DIN EN 1107-2:2001, Flexible sheets for waterproofing - Determination of dimensional stability - Part 2: Plastic and rubber sheets for roof waterproofing.

EN 495-5
DIN EN 495-5: 2013, Flexible sheets for waterproofing - Determination of foldability at low temperature - Part 5: Plastic and rubber sheets for roof waterproofing.

EN 1548
DIN EN 1548:2007, Flexible sheets for waterproofing - Plastic and rubber sheets for roof waterproofing - Method for exposure to bitumen.

EN 13948
DIN EN 13948:2007, Flexible sheets for waterproofing - Bitumen, plastic and rubber sheets for roof waterproofing - Determination of resistance to root penetration.

FLL Method
Test procedure for determining root resistance of sheets and coatings for green roofs. Test method of the Forschungsgesellschaft Landschaftsentwicklung Landschaftsbau e.V. (FLL), Version 2008.

Candidate List
Candidate List of Substances of Very High Concern for Authorisation. The current Candidate List can be found on the following ECHA webpage: https://echa.europa.eu/candidate-list-table.

Biocidal Products Regulation (EU) No. 528/2012
Regulation (EU) No. 528/2012 of the European Parliament and of the Council of 22 May 2012 on the making available on the market and the use of biocidal products (EEA-relevant text).

ISO 9001
DIN EN ISO 9001:2015, Quality management systems - Requirements.

ISO 50001
DIN EN ISO 50001:2018, Energy management systems – Requirements with guidance for use.

ISO 14001
DIN EN ISO 14001:2015, Environmental management systems - Requirements with guidance for use.

Sika Waterproofing Membranes – Sikaplan G and VG Mechanically Fastened Membranes
Study by the British Board of Agrément (BBA), 2019.

EN 13501-1

DIN EN 13501-1:2007 + A1:2009: Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests.

European Waste Catalogue
European Waste Catalogue Regulation (AVV), 2001.

GaBi 10
Software and database for life cycle assessments, Version 10. thinkstep AG, Leinfelden-Echterdingen, 1992-2021.

ecoinvent Version 3.6
Database for life cycle assessments. Swiss Centre for Life Cycle Inventories (ecoinvent Centre), 2019

	**Publisher** Institut Bauen und Umwelt e.V. Panoramastr. 1 10178 Berlin Germany	Tel Fax Mail Web	+49 (0)30 3087748- 0 +49 (0)30 3087748- 29 info@ibu-epd.com **www.ibu-epd.com**
	**Programme holder** Institut Bauen und Umwelt e.V. Panoramastr 1 10178 Berlin Germany	Tel Fax Mail Web	+49 (0)30 - 3087748- 0 +49 (0)30 – 3087748 - 29 info@ibu-epd.com **www.ibu-epd.com**
	**Author of the Life Cycle Assessment** Sika Technology AG Tüffenwies 16 8048 Zürich Switzerland	Tel Fax Mail m Web	+41 (0)58 436 40 40 +41 (0)58 436 43 43 product.sustainability@ch.sika.co **www.sika.com/sustainability**
	**Owner of the Declaration** Sika Deutschland GmbH Kornwestheimer Straße 103 - 107 70439 Stuttgart Germany	Tel Fax Mail Web	+49 (0)711 80 09-0 +49 (0)711 80 09-321 info@de.sika.com **www.sika.de**