

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A1

Owner of the Declaration	Eczacıbaşı Building Products
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-ECZ-20180067-CAC2-EN
Issue date	25.07.2018
Valid to	24.07.2024

Fine Fireclay Ceramic Sanitaryware
Eczacıbaşı Building Products Co.

www.ibu-epd.com | <https://epd-online.com>



ECO PLATFORM

EPD
VERIFIED



General Information

Eczacıbaşı Building Products Co.

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-ECZ-20180067-CAC2-EN

This declaration is based on the product category rules:

Sanitary ceramics, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

25.07.2018

Valid to

24.07.2024



Dipl.-Ing. Hans Peters
(Chairman of Institut Bauen und Umwelt e.V.)



Florian Pronold
(Managing Director Institut Bauen und Umwelt e.V.)

Fine Fireclay Ceramic Sanitaryware

Owner of the declaration

Eczacıbaşı Building Products
4 Eylül Mah. .nönü Cad. Düzda Yolu 1 No:4
11300 Bozöyük -Bilecik
Turkey

Declared product / declared unit

Fine Fireclay Ceramic Sanitaryware / 1 t

Scope:

Within this study a life cycle analysis according to ISO 14040/44 is performed for fine fireclay ceramic sanitary ware products manufactured by Eczacıbaşı Building Products Co. at the production plant located in Bozöyük/Bilecik/TURKEY.

The life cycle analysis is based on the data declared by Eczacıbaşı Building Products Co. The EPD for fine fireclay ceramic sanitaryware products is an average EPD which represents the life cycle analysis of the fine fireclay product group. This analysis relies on transparent, plausible and documented basis data. All the model assumptions which influence the results are declared.

The life cycle analysis is representative for the products introduced in the declaration for the given system boundaries. The life cycle analysis covers the manufacturing of the products from cradle to gate.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A1. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR	
Independent verification of the declaration and data according to ISO 14025:2011	
<input type="checkbox"/>	internally
<input checked="" type="checkbox"/>	externally



Mr Olivier Muller,
(Independent verifier)

Product

Product description/Product definition

Ceramic sanitaryware products are composed of inorganic materials as clay, kaolinite, quartz and feldspar in definite ratios. A fluid slip is generated from this mixture then casted into plaster moulds to form pre-product. In casting house, pre-products are taken out of the moulds and hole forming, cutting and finishing operations are carried out on each piece. After the shaping processes are completed, the pre-products are dried by warm air blowing (75-90 C°). After glazing, pre-products are fired at 1200°-1220°C to obtain a glazed and hard surface.

Ceramic sanitaryware is a common term for washbasins, cisterns, bidets, shower trays, squatting pans, urinals utilized in bathrooms, kitchens and toilets in glazed formation with a white or colored outer surface. The main raw materials included in fine fireclay ceramic sanitaryware are clay, kaolinite, quartz, feldspar and chamotte.

For the placing on the market in the EU/EFTA (with the Exception of Switzerland) washbasins need a Declaration of Performance, taking into consideration /EN 14688: 22/12/2017/, and the CE-marking according to (EU) No. 305/2011 (CPR).

For the placing on the market in the EU/EFTA (with exception of Switzerland) bidets, urinals need Declaration of Performance taking into consideration /EN 14528: 22/12/2017/ and the CE-marking according to (EU) No. 305/2011 (CPR).

For the placing on the market in the EU/EFTA (with the exception of Switzerland) WC pans and WC suites, are need a declaration of performance taking into consideration EN 997:2012+A1:2015 and the CE-marking according to (EU) No. 305/2011 (CPR).

Application

Washbasins: A washbasin is a plumbing fixture used to wash hands in lavatories or bathrooms and it sends used water to drain-pipes through a trap.

Cisterns: A cistern is a fixture that reserves and holds a desired amount of water with a filling mechanism and flushes it in order to clean toilet bowls or pans with a flushing mechanism.

Squat pans: A squat pan is a plumbing fixture used to relieve oneself by squatting.

Shower trays: A shower tray is a ceramic fixture used in bathrooms to take a shower standing up.

Bidets: A bidet is a plumbing fixture used in lavatories and bathrooms to clean certain parts of the body by sitting on it.

Urinals: A urinal is a ceramic fixture used generally in men's rooms and occasionally in bathrooms to urinate standing up.

Accessories: Accessories are supplementary components used in bathrooms and kitchens, which are made of ceramics or various other materials and are generally built-in or screwed into walls.

Technical Data

The dimensions of the fine fireclay ceramic sanitary ware products in the delivery status are given with the range for all product groups.

Constructional data

Name	Value	Unit
Width	145 - 1205	mm
Length	85 - 890	mm
Height	75 - 905	mm
Maximum water absorption	8.5 - 9.5	Vol.-%
Harkord-Cracking Test	PASS	-
Crazing test	PASS	-
Water absorption test	PASS	-
Resistance to chemicals and staining	PASS	-
Surface hardness test	PASS	-
Resistance to temperature change	PASS	-
Resistance to dry temperature	180	°C

The data of the Declarations of the performance for the respective Products apply:

- /EN 997/ WC pans and WC suites with integral trap
- /EN 14528/ Bidets
- /EN 14527/ Shower trays for domestic purposes
- /EN 14688/ Sanitary appliances - Wash basins
- /EN 13407/ Wall-hung urinals
- /AS 1172.2/ Water closet (WC) pans of 6/3 L
- /TS EN 31/ Wash basins
- /TS EN 33/ WC pans and WC suites
- /TS EN 35/ Pedestal and wall-hung bidets with over-rim supply
- /TS EN 36/ Wall hung bidets over rim supply only
- /TS EN 80/ Wall hung urinals
- /TS EN/ 13310 Kitchen sinks
- /TS 799/ Squatting pans
- /TS EN 14055/ WC and urinal flushing cisterns
- /TS EN 251/ Shower trays

Base materials/Ancillary materials

Fine Fireclay (FFC) Main raw materials:

- Clay 25-35 M %
- Kaolin 15-25 M %
- Feldspar 0-5 M %
- Quartz 10-20 M %
- Chamotte 20-35 M%
- FFC scraps 5-10 M %

Auxiliary substances/additives:

- Rheological additives for glazes and slips.
- Plaster for moulds
- Araldite and resin materials for moulds
- Pigments for coloured glazes.

Reference service life

In the scope of this study the reference service life is not declared, since this EPD covers a variety of different products belonging to the fine fireclay ceramic sanitaryware product group.

Unless there is a fracture or a glaze crack, product can be used for more than 50 years without losing its hygienic and functional properties.

LCA: Calculation rules

Declared Unit

The declared unit is 1 t of fine fireclay ceramic sanitaryware product. The average mass of one piece of the declared product is indicated below:

- Separator: 11.3 (kg/piece)
- Pedestal: 8.0 (kg/piece)
- Wall-hung bidet: 14.3 (kg/piece)
- Shower tray: 36.2 (kg/piece)

- Shelf: 5.0 (kg/piece)
- Sink: 36.7 (kg/piece)
- Washbasin: 18.7 (kg/piece)
- Urinal: 20.4 (kg/piece)
- Cistern: 13.9 (kg/piece)
- Counter with hole: 20.8(kg/piece)

The declared unit

Name	Value	Unit
Declared unit	1	t
Mass per peace	5 - 20.8	kg
Conversion factor to 1 kg	0.001	-

System boundary

Type of EPD: cradle to gate.

The system boundary includes the production of fine fireclay ceramic sanitaryware products from extraction of raw material to the production of finished packaged product at the factory

gate (cradle to gate).

In this study, the product stage information modules A1, A2, and A3 are considered. These modules include production of raw material extraction and processing (A1), processing of secondary material input (A1), transport of the raw materials to the manufacturer (A2), manufacturing of the product (A3) and the packaging materials (A3).

Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: Turkey

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

LCA: Scenarios and additional technical information

The modules A4, A5, B1, B2, B3, B4, B5, reference service life, B6, B7 and C1 – C4 are not considered and declared in this

study.

LCA: Results

In Table 1 "Description of the system boundary", all declared modules are indicated with an "X"; all modules that are not declared shall be indicated with "MND".

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End-of-life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	MND	MND	MND	MNR	MNR	MNR	MND	MND	MND	MND	MND	MND	MND

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A1: 1 tonne Fine fireclay ceramic sanitaryware product

Parameter	Unit	A1-A3
Global warming potential (GWP)	kg CO ₂ eq	1.74E+03
Depletion potential of the stratospheric ozone layer (ODP)	kg CFC11 eq	1.26E-04
Acidification potential of land and water (AP)	kg SO ₂ eq	5.86E+00
Eutrophication potential (EP)	kg PO ₄ ³ eq	2.19E+00
Formation potential of tropospheric ozone photochemical oxidants (POCP)	kg Ethen eq	2.96E-01
Abiotic depletion potential for non fossil resources (ADPE)	kg Sb eq	4.96E-04
Abiotic depletion potential for fossil resources (ADPF)	MJ	2.68E+04

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A1: 1 tonne Fine fireclay ceramic sanitaryware product

Parameter	Unit	A1-A3
Renewable primary energy as energy carrier (PERE)	MJ	1.08E+03
Renewable primary energy resources as material utilization (PERM)	MJ	1.62E+03
Total use of renewable primary energy resources (PERT)	MJ	2.69E+03
Non renewable primary energy as energy carrier (PENRE)	MJ	2.45E+04
Non renewable primary energy as material utilization (PENRM)	MJ	3.03E+03
Total use of non renewable primary energy resources (PENRT)	MJ	2.76E+04
Use of secondary material (SM)	kg	0
Use of renewable secondary fuels (RSF)	MJ	0
Use of non renewable secondary fuels (NRSF)	MJ	0
Use of net fresh water (FW)	m ³	9.48E+00

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A1: 1 tonne Fine fireclay ceramic sanitaryware product

Parameter	Unit	A1-A3
Hazardous waste disposed (HWD)	kg	1.6E-01
Non hazardous waste disposed (NHWD)	kg	5.64E+01
Radioactive waste disposed (RWD)	kg	0
Components for re-use (CRU)	kg	0
Materials for recycling (MFR)	kg	1.69E+02
Materials for energy recovery (MER)	kg	0
Exported electrical energy (EEE)	MJ	0
Exported thermal energy (EET)	MJ	0

References

Standards

EN 15804

EN 15804:2012+A1 2013, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

EN 15804

EN 15804:2012+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

ISO 14025

EN ISO 14025:2011, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

Further References

Title of the software/database

Title of the software/database. Addition to the title, version.

Place: Publisher, Date of publication [Access on access date].

IBU 2021

Institut Bauen und Umwelt e.V.: General Instructions for the EPD programme of Institut Bauen und Umwelt e.V., Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021
www.ibu-epd.com /**TSE ISO EN 9000/**
 Quality management system- Fundamentals and vocabulary

/TS EN 9001:2015/

Quality management systems - Requirements

/OHSAS 18001/

Occupational health and safety management systems - Specification

ISO 14001:2015/

Environmental Management Systems – Requirements with Guidance for Use

/ISO 14040-44/

DIN EN ISO 14040:2006-10, Environmental management - Life cycle assessment - Principles and framework (ISO 14040:2006) and Requirements and guidelines (ISO 14044:2006)

/DIN EN ISO 15686: (WF1) 2011-05

Buildings and constructed assets- Service life planning

/BNB 2011

BBSR Table "Useful life of components for life cycle assessments in accordance with the Sustainable Building

assessment system (BNB)", Federal Ministry of Transport, Building and Urban Development, Presentation II on Sustainable Building; available online at <http://www.nachhaltigesbauen.de/baustoff-undgebaeuedaten/nutzungsdauern-von-bauteilen.html>.

/PCR for Building-Related Products and Services-Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report/

Prepared by Institute Construction and Environment e.V. (IBU), *Institut Bauen und Umwelt* e.V. (IBU), Rheinufer 108, 53639 Königswinter, 2012:09 Version 1.1, DATE 04-2013

/PCR for Building-Related Products and Services- Part B: Requirements on the EPD for Sanitary ceramics/

Prepared by Institute Construction and Environment e.V. (IBU), *Institut Bauen und Umwelt* e.V. (IBU), Panoramastr 1, 10178 Berlin, 2012:07, DATE 03-2018

/Ecoinvent /

Ecoinvent Centre, www.Eco-invent.org

/SimaPro/

SimaPro LCA Package, Pré Consultants, the Netherlands, www.pre-sustainability.com

/TLCID/

Turkish Life Cycle Inventory Database, 2014, Turkish Centre for Sustainable Production Research and Design - SÜRATAM , <https://suratam.org/>



Publisher

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com



Programme holder

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com



Author of the Life Cycle Assessment

Metsims Sustainability Consulting
Elmas Studio Levent, Sultan Selim Mah. Lalegöl Sok.
No: 7/18
34415 4. Levent, Istanbul
Turkey

+90 534 499 32 40
info@metsims.com
www.metsims.com

Owner of the Declaration

Eczacıbaşı Building Products
4 Eylül Mah. İnönü Cad. Düzda Yolu 1 No:4
11300 Bozüyük -Bilecik
Turkey

+90 (0)228 314 07 9
vitraglobalinfo@eczacibasi.com.tr
www.eczacibasi.com.tr